



The miracles of science™

Imron® 3.5 HG™ High Gloss Polyurethane

(Includes Custom Mix 42P™)
(Requires addition of VGM-6005™ Activator)

Formerly Imron® 333M/42P™

Apparavant Sous Nom Imron® 333M/42P™

Antes Imron® 333M/42P™

DuPont Industrial Coatings

42-42-CG11 Cost Code: A **IMRON 3.5 HG**

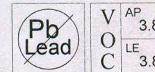
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MIX YIELDS CAN 80% FULL

SLIGHT MISMATCH MAY OCCUR IF SCALE NOT ACCURATE TO 0.1G



MIXED BY: VIDEL AUTOMOTIVE 10/05/2010

723P 0.03% 715P 0.03% 722P 0.07% 717P 47.59% 740P 51.29% 741P 1.00%

Polyuréthane au Lustre Élevé
(Comprend le mélange hors série 42P™)
(Ajout de l'activateur VGM-6005^{mc} requis)

Poliuretano de Alto Brillo
(Incluye mezclador de 42P™)
(Requiere del activador VGM-6005™)

VOC: Mixed VOC - 420 g/l (3.5 lb/gal) theoretical/ave, less water and exempt compounds at maximum recommended 3% reduction with 68083™ or Y32401™, and 2 oz of 389S™, or 1 oz of VHY691™. VOC can vary upon recommended thinning. For other lower reduction conditions, please consult Data and MSDS Sheets.

DANGER! FLAMMABLE LIQUID AND VAPOR. HARMFUL IF INHALED. EXPOSURE MAY CAUSE PERMANENT LUNG INJURY AND ALLERGIC RESPIRATORY REACTION. (Follow warnings on back panel.) For French, see back panel. (Texte Français au dos.) (Para el Español, vea detrás el panel.)

FOR PROFESSIONAL USE ONLY. NOT FOR RESIDENTIAL USE OR RETAIL SALE.
POUR USAGE PROFESSIONNEL, PAR DES PEINTRES DE MÉTIER, SEULEMENT. VENTE INTERDITE SUR LES MARCHÉS RÉSIDENNELS ET DE DÉTAIL.
PARA USOS PROFESIONALES ÚNICAMENTE. NO PARA USOS RESIDENCIALES O VENTA AL PÚBLICO.

SUGGESTED FILM THICKNESS:
2.0-2.5 mils (50-63µm) dry (DFT)
4.0-4.5 mils (100-113µm) wet (WFT)
THEORETICAL COVERAGE: 882 ft² (21.6 m²/L) @ 1 mil

APPLICATION CONDITIONS: Apply by spray only for best results. Do not apply if the atmospheric or application surface temperature is below 45°F (7°C) or above 110°F (43°C), or is within 5°F of the dew-point. Optimum temperature is 60-85°F. Relative humidity should be below 90%. For application temperatures below 45°F, the use of 389S™ or VHY691™ Accelerator is recommended. Spray a good wet film in one direction and follow immediately with another cross coat. If brushing, flow on a liberal coat with a minimum of brushing.

DRYING TIME (HRS @ 77°F (25°C), 50% R.H. @ 1.5-2.0 mils suggested DFT)

	Hrs.	With	
		2 Oz 389S™	1 Oz VHY691™
Touch	4-8	1	1
Recoat	5	1.5	1
Handle	7	2	1.5
Pack/Ship	24	16	8
Full Cure	7 days	6 days	6 days
Pot Life	2-3	2-3	1.5

FOR VOC REGULATED AREAS: These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations on Data Sheet.